11. In a process of forming a multiple layer label, the steps of:

providing hold-down openings in a first web defining an upper layer label;

combining said first web with a second web which second web defines a base label layer, and applying a hold-down tape to said first web in a disposition overlying said openings;

said hold-down tape securing said two webs together through said openings; and

die cutting said first web and said tape and removing a combined waste matrix of portions of said first web and said hold-down tape to leave discrete upper labels held by discrete hold-down tapes on said second web, wherein said hold-down tapes are narrower than the width of said discrete upper labels.

12. The process of claim 11, including the further step of applying an adhesive overlaminate web over said discrete upper labels and hold-down tapes and onto said second web.

Please add new claims 59-71 as follows:

59. The process of claim 1 wherein the first and second webs are combined before the adhesive overlaminate is applied to said first web.

60. The process of claim 1 wherein the overlaminate is applied to said first web before the first and second webs are combined.

61. The process of claim 7 including forming the tabs extending from a portion of the upper labels other than a leading edge thereof.

62. The process of claim 7 including forming said tabs of both overlaminate and a portion of otherwise waste matrix such that said tabs are secured to said upper labels by overlaminate material disposed between said upper label and said tab.

63. The process of claim 11 wherein the first and second webs are combined before said tape is applied to said first web.

64. The process of claim 11 wherein said tape is applied to said first web before said first web is combined with said second web.

65. A process as in claim 41 wherein said overlaminate is applied to said first web before said first and second webs are combined.

66. A process as in claim 41 wherein said first and second webs are combined before said overlaminate is applied to said first web.

67. A process as in claim 42 including the further step of forming tabs extending respectively from an edge of said upper labels.

68. A process as in claim 67 wherein said tab is formed with one portion comprising only overlaminate and a second portion comprising both overlaminate and a reinforcing layer.

69. A process as in claim 45 wherein said overlaminate is applied to said first web before said first and second webs are combined.

70. A process as in claim 45 wherein said first and second webs are combined before said overlaminate is applied to said first web.

71. A process as in claim 48 wherein said tabs are formed with a reinforced portion and a portion consisting of said overlaminate, and wherein said tab is secured to said label by an overlaminate portion extending between the label and the tab.

REMARKS

The change to page 20, line 16 is for consistency. See page 17, line 1, for original reference.

The change to page 40, line 2, is also for consistency. See page 19, lines 13-15; page 24, lines 21-22 and page 31, lines 13-16 for original reference.